

B&D Manufacturing Ltd. has been a leader in the mining manufacturing industry for over 40 years and is looking for a Qualified Welder/Fabricator to contribute to the continued track record of success. We are looking for a detail-oriented individual that lives and breathes our core values of Passion, Recognition, Innovation, Dedication and Empowerment. Reporting to the Fabrication Supervisor, the responsibilities of the Welder/Fabricator position include fitting and joining, fabricating, and repairing metal and other material by applying appropriate welding techniques in accordance with product specifications and production schedules.

## Welder/Fabricator

# What you will do

- Must have general knowledge in the welding operation included and not limited to: mig, stick, brazing, plasma, cutting torch, arc air, related to specific department requirements.
- Weld ferrous and non-ferrous metal components in all positions together to fabricate or repair products according to layouts, blueprints, or work orders, using brazing and variety of arc and gas welding equipment
- Use burning equipment to dismantle assemblies and to cut material to size and shape
- Perform related tasks, such as cutting and grinding
- Repair broken or cracked parts, fills holes, and increases size of metal parts
- Clean, position and clamp together components of fabricated metal products preparatory to welding
- Must have general knowledge in the welding operation included and not limited to: mig, stick, brazing plasma, cutting torch, arc air, related to specific department requirements both in the shop or on site
- Join, fabricate, and repair metal and other material by applying appropriate welding techniques
- Demonstrate general understanding of fabricating/welding related equipment related to specific department requirements such as; shear, brake press, iron worker, overhead crane and general related hand tools
- Read and interpret fabrication drawings including welding symbols and material specs
- Accurately read measuring tools

### What we need

- College diploma in a related trade or equivalent
- Qualified welder or equivalent certificate of qualification preferred
- 3060 Hours of work-based training (inclusive of Welder Level C work based training hours)
- MIG (flux core/hardwire) Aluminum (flat) Stainless Steel (flat) SMAW (F.H.V.O.)
- Plasma hand cutting Oxy Acetylene cutting / arc-air gouging
- Minimum of 3 years of shop environment experience
- Experience working in an ISO quality environment is required

- Working knowledge and extensive experience working as a Class 'B' welder
- Demonstrate and apply strong problem solving skills in day to day operations
- Ability to effectively communicate and problem solve within a team environment
- Self-starter with the ability to work effectively with limited supervision but with controlled guidance
- Knowledge of Health and Safety Regulations as outlined in the Occupational Health and Safety Act and maintains a strong commitment to the B&D Manufacturing Safety Program at all times

#### What we love

- Strong work ethic
- Positive Attitude
- Collaboration
- Innovative Thinking
- Safety and Quality Conscientious

# Job Type

■ Full-time, Permanent

#### **Benefits**

- Above average compensation
- Comprehensive Health Benefits
- Matching RRSP

#### **Schedule**

■ Monday to Friday 6:30 a.m. – 3:00 p.m.

Interested applicants may submit résumés via email to: <a href="mailto:careers@bdfmg.com">careers@bdfmg.com</a>

Or by mail to: ATTN: Lisa Schutt 4703 Regional Road 15, Chelmsford, Ontario P0M 1L0

When applying, please Quote: Welder/Fabricator

We appreciate all applicants and only those suitable for an interview will be contacted.

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